



Front

|                          |    |
|--------------------------|----|
| Scale starts with:       | 20 |
| Scale segments distance: | 20 |

|    | 6   | : | 1       | : | 0,7     |  |  |
|----|-----|---|---------|---|---------|--|--|
| 15 |     |   |         |   |         |  |  |
| 14 |     |   |         |   |         |  |  |
| 13 |     |   |         |   |         |  |  |
| 12 |     |   |         |   |         |  |  |
| 11 | 220 |   | 256,667 |   | 282,334 |  |  |
| 10 | 200 |   | 233,333 |   | 256,666 |  |  |
| 9  | 180 |   | 210     |   | 231     |  |  |
| 8  | 160 |   | 186,667 |   | 205,334 |  |  |
| 7  | 140 |   | 163,333 |   | 179,666 |  |  |
| 6  | 120 |   | 140     |   | 154     |  |  |
| 5  | 100 |   | 116,667 |   | 128,334 |  |  |
| 4  | 80  |   | 93,333  |   | 102,666 |  |  |
| 3  | 60  |   | 70      |   | 77      |  |  |
| 2  | 40  |   | 46,667  |   | 51,334  |  |  |
| 1  | 20  |   | 23,333  |   | 25,666  |  |  |

Back

|                          |    |
|--------------------------|----|
| Scale starts with:       | 20 |
| Scale segments distance: | 20 |

|    | 7   | : | 1       | : | 0,5     | 1       | 2,5 |
|----|-----|---|---------|---|---------|---------|-----|
| 15 |     |   |         |   |         |         |     |
| 14 |     |   |         |   |         |         |     |
| 13 |     |   |         |   |         |         |     |
| 12 |     |   |         |   |         |         |     |
| 11 |     |   |         |   |         |         |     |
| 10 |     |   |         |   |         |         |     |
| 9  | 180 |   | 205,714 |   | 218,571 | 231,428 | 270 |
| 8  | 160 |   | 182,857 |   | 194,286 | 205,714 | 240 |
| 7  | 140 |   | 160     |   | 170     | 180     | 210 |
| 6  | 120 |   | 137,143 |   | 145,714 | 154,286 | 180 |
| 5  | 100 |   | 114,286 |   | 121,429 | 128,572 | 150 |
| 4  | 80  |   | 91,429  |   | 97,143  | 102,858 | 120 |
| 3  | 60  |   | 68,571  |   | 72,857  | 77,142  | 90  |
| 2  | 40  |   | 45,714  |   | 48,571  | 51,428  | 60  |
| 1  | 20  |   | 22,857  |   | 24,286  | 25,714  | 30  |

t = 2,0

Walzrichtung: ↔

Stanzgrat Umriss: UNTEN

|              |                         |
|--------------|-------------------------|
| Ausführung:  | eloxiert                |
| Oberfläche:  | ----                    |
| Schutzfolie: | ----                    |
| Kleber:      | ----                    |
| Grundfarbe:  | silber                  |
| Farbe 1:     | schwarz                 |
| Farbe 2:     | rot (PMS 7626 C)        |
| Farbe 3:     | blau (PMS Process Cyan) |

**sommer**  
kennzeichnend.

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Maßstab: 1:1 Mat.: Al

Zeichnungsnummer:  
M-6155

Kundennummer: D200185

Kunde: Axalta Coating Systems

Blatt  
1/1

|       | Datum                 | Name                              |
|-------|-----------------------|-----------------------------------|
| Bear. | 01.10.14              | TS                                |
| Gep.  |                       |                                   |
| ---   | -----                 |                                   |
| Index | Änderungsbeschreibung | Allgemeintoleranzen: DIN 7168 - m |