



Front

| | |
|--------------------------|----|
| Scale starts with: | 20 |
| Scale segments distance: | 20 |

| | 3 | : | 1 | : | 0,5 | 0,6 | 0,7 |
|----|-----|---|---------|---|-----|---------|---------|
| 15 | | | | | | | |
| 14 | | | | | | | |
| 13 | | | | | | | |
| 12 | | | | | | | |
| 11 | | | | | | | |
| 10 | | | | | | | |
| 9 | 180 | | 240 | | 270 | 276 | 282 |
| 8 | 160 | | 213,333 | | 240 | 245,333 | 250,666 |
| 7 | 140 | | 186,667 | | 210 | 214,667 | 219,334 |
| 6 | 120 | | 160 | | 180 | 184 | 188 |
| 5 | 100 | | 133,333 | | 150 | 153,333 | 156,666 |
| 4 | 80 | | 106,667 | | 120 | 122,667 | 125,334 |
| 3 | 60 | | 80 | | 90 | 92 | 94 |
| 2 | 40 | | 53,333 | | 60 | 61,333 | 62,666 |
| 1 | 20 | | 26,667 | | 30 | 30,667 | 31,334 |

Back

| | |
|--------------------------|----|
| Scale starts with: | 20 |
| Scale segments distance: | 20 |

| | 3 | : | 1 | : | 1 | 1,5 |
|----|-----|---|---------|---|---------|---------|
| 15 | | | | | | |
| 14 | | | | | | |
| 13 | | | | | | |
| 12 | | | | | | |
| 11 | | | | | | |
| 10 | | | | | | |
| 9 | | | | | | |
| 8 | 160 | | 213,333 | | 266,666 | 293,333 |
| 7 | 140 | | 186,667 | | 233,334 | 256,667 |
| 6 | 120 | | 160 | | 200 | 220 |
| 5 | 100 | | 133,333 | | 166,666 | 183,333 |
| 4 | 80 | | 106,667 | | 133,334 | 146,667 |
| 3 | 60 | | 80 | | 100 | 110 |
| 2 | 40 | | 53,333 | | 66,666 | 73,333 |
| 1 | 20 | | 26,667 | | 33,334 | 36,667 |

t = 2,0

Walzrichtung: ↔

Stanzgrat Umriss: UNTEN

| | |
|--------------|-------------------------|
| Ausführung: | eloxiert |
| Oberfläche: | ---- |
| Schutzfolie: | ---- |
| Kleber: | ---- |
| Grundfarbe: | silber |
| Farbe 1: | schwarz |
| Farbe 2: | rot (PMS 7626 C) |
| Farbe 3: | blau (PMS Process Cyan) |

sommer
kennzeichnend.

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Fon: 07141 / 27 45-0 Fax: -10

Maßstab: 1:1 Mat.: Al

Zeichnungsnummer:
M-6152

Kundennummer: D200185

Kunde: Axalta Coating Systems

Blatt
1/1

| | Datum | Name |
|-------|----------|------|
| Bear. | 01.10.14 | TS |
| Gep. | | |

| Index | Änderungsbeschreibung | Allgemeintoleranzen: | DIN 7168 - m |
|-------|-----------------------|----------------------|--------------|
| --- | ----- | | |